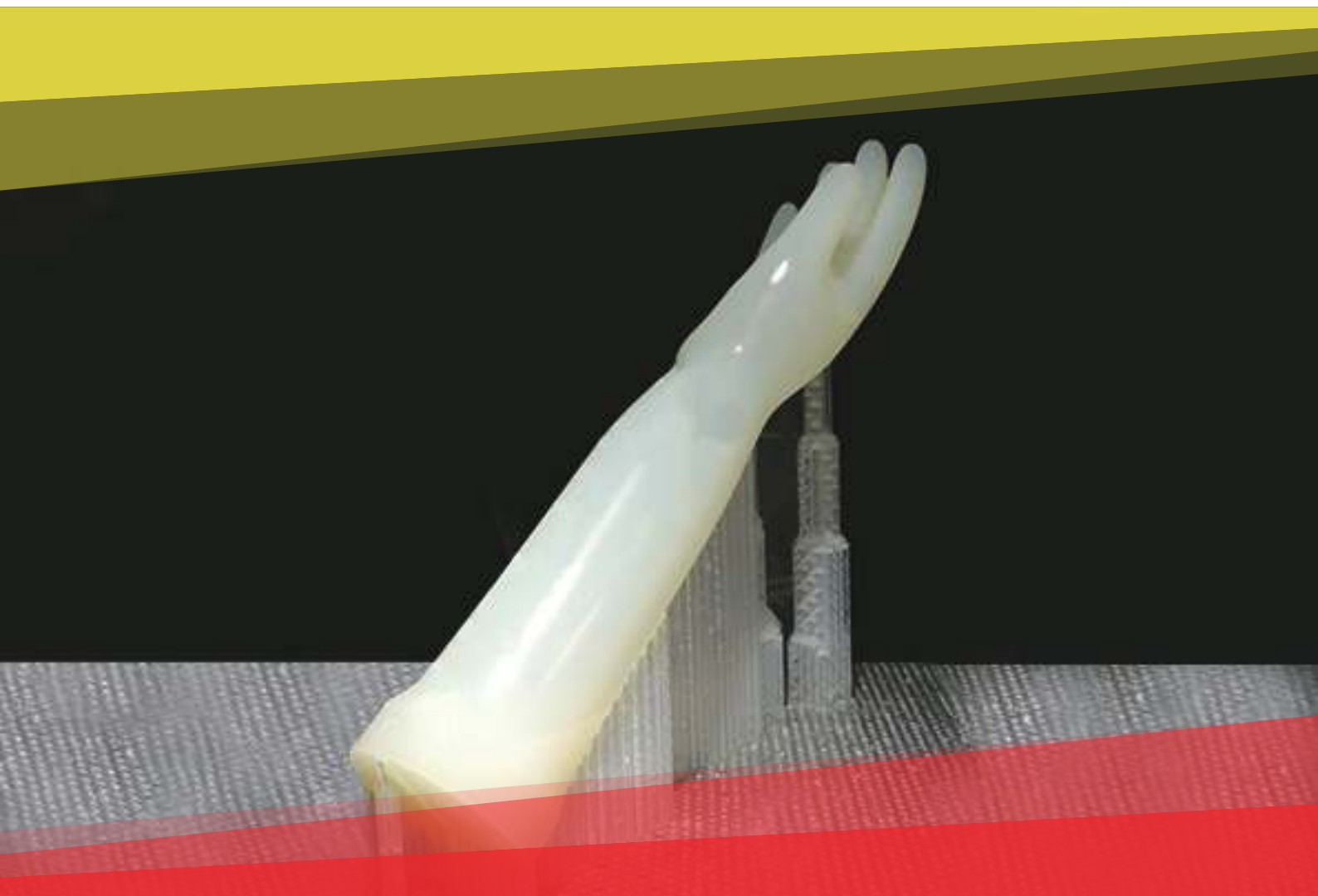


TECHNICAL DATA

KS1208H

Product Demonstration



Shenzhen Kings 3D Printing Technology Co., Ltd

Floor 14-15, Building 3-A, Yunzhi Science Park, Gongming Street, Guangming District, Shenzhen | China 518107

Jiangxi Kings 3D AM Tech Co., Ltd

Xiabu Town, Xiangdong District, Pingxiang City, Jiangxi Province | China 337022



Material Overview

KS1208H is a high temp resistant SLA resin with low-viscosity in semitranslucent color. The part can be used with a temperature around 120°C. For instantaneous temperature it is resistant to above 200°C. It has good dimensional stability and fine surface details, which is perfect solution for parts requiring resistance to heat and humidity, and it's also applicable for quick mold with certain material in small batch production.

Advantages

- High temperature resistance
- Excellent dimensional stability
- High strength and accuracy

Ideal Applications

- Prototypes need high-temp resistance
- Quick mold

Technical Datasheet

Liquid Properties		Optical Properties		
Appearance	Semi-translucent	Dp	0.115 mm	[slope of cure-depth vs. ln (E) curve]
Viscosity	340 cps @ 28 °C	Ec	13.5 mJ/cm ²	[critical exposure]
Density	1.14g/cm ³ @ 25 °C	Building layer thickness	0.08-0.12mm	0.08-0.12mm

Mechanical Properties			UV Postcure	
TEST ITEMS	TEST METHOD	NUMERICAL VALUE	TEST METHODS	NUMERICAL VALUE
Tensile Strength	ASTM D 638	65MPa	GB/T1040.1-2006	71MPa
Elongation at break	ASTM D 638	3-5%	GB/T1040.1-2006	3-5%
Bending strength	ASTM D 790	110MPa	GB/ T9341-2008	115MPa
Flexural modulus	ASTM D 790	2720MPa	GB/ T9341-2008	2850MPa
Izod notched impact strength	ASTM D 256	20J/m	GB/T1843-2008	25J/m
Shore hardness	ASTM D 2240	87D	GB/T2411-2008	87D
Glass transition temperature	DMA, tan θ peak	135°C	58 - 70	58 - 70
Thermal expansion coefficient (25-50°C)	ASTME831-05	50 μ m/m°C	GB/T1036-89	50 μ m/m°C
Thermal expansion coefficient (50-100°C)	ASTME831-05	150 μ m/m°C	GB/T1036-89	160 μ m/m°C

Recommended temperature for processing and storage of the above resin should be 18°C-25°C.

The above data are based on our current knowledge and experience, the values of which may vary and depend on individual machine processing and post-curing practices. The safety data given in above is for information purposes only and does not constitute a legally binding MSDS. The relevant MSDS can be obtained upon request from your supplier or you may contact Kings 3D directly at "info@kings3dprinter.com"

Web: www.kings3dprinter.com

Email: Info@kings3dprinter.com

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